



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:45:38 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE POSITIONER WELDMENT

Job Number: 41376

Part Number: PB674300129

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/10/09 (2)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

1/4 S 08/10/09

8.0

POWDER COATING

POWDER COATING



M 102316



(2X)

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

2'-00

OVEN TEMPERATURE:

320 °C

FINISH TIME:

2'-30

m-h 08/10/09

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FZ 08/10/09 (2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

SE510/21

SS 08/10/10 x2

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/10

Job Completion



mf 08-10-10

**Dart Aerospace Ltd**

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**NOTE:** Date & initial all entries

Date: Monday, 18/08/2008 3:45:38 PM  
User: Julie Lecocq

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BLADE POSITIONER WELDMENT
Job Number : 41376	
Estimate Number : 13443	
P.O. Number :	Part Number : PB674300129
This Issue : 18/08/2008 S.O. No. :	Drawing Number : B6743001 P.40
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : LARGE FAB ASSY	Drawing Revision : B1
Previous Run : 40241	Material :
Written By :	Due Date : 18/09/2008 Qty: <u>2</u> Um: Each
Checked & Approved By : <u>JD 08.8.18</u>	
Comment : Est Rev:A 08-06-27 new issue DD verified by:ec	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PB6743001313	Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)  
Plate  
batch: B41503

18.08.10.04 2

2.0	PB6743001319	Gusset
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)  
Gusset  
batch: B41504

18.08.10.04 2

3.0	PB6743001337	Upper Pad Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)  
Upper Pad Assembly  
batch: B41506

18.08.10.04 2

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1  
\*\*\*\*FOR -337 LOCATE APPROX. AS SHOWN ASSURING 45 DEG. MOVEMENT OF -285 EACH SIDE OF  
VERTICAL, PRIOR TO WELDING\*\*\*\*  
  
1- ASSEMBLE AND WELD AS PER DWG

18.08.10.04 2

5.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION

18.08.10.09 / PD 08-10-09